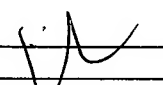
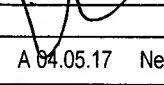


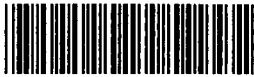
Date: Friday, 17/11/2006 9:51:23 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : DOUBLER
<b>Job Number</b> : 22484B	
<b>Estimate Number</b> : 10582	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2008001
<b>This Issue</b> : 17/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2008 REV. N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 15/11/2005 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> :	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 15/12/2005 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est: A 04.05.17 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	MKYDEX100	Kydex 100
-----	-----------	-----------



**Comment:** Qty.: 0.1319 sf(s)/Unit Total : 0.5276 sf(s)

Kydex 100

Material: Kydex 100, 0.028" thick

(M-KYDEX100)

Batch: M16909

FF 06-11-22 4

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Cut (4) D2008-001 per (1) DSI 9051 Kit as per Dwg D2008

2- Deburr

Identify as D2008-001

FF 06-11-22 4

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



**Comment:** INSPECT WORK TO CURRENT STEP

M 06/11/22 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST 15

R 6/11/23

(4)

5.0	DC	DOCUMENT CONTROL
-----	----	------------------

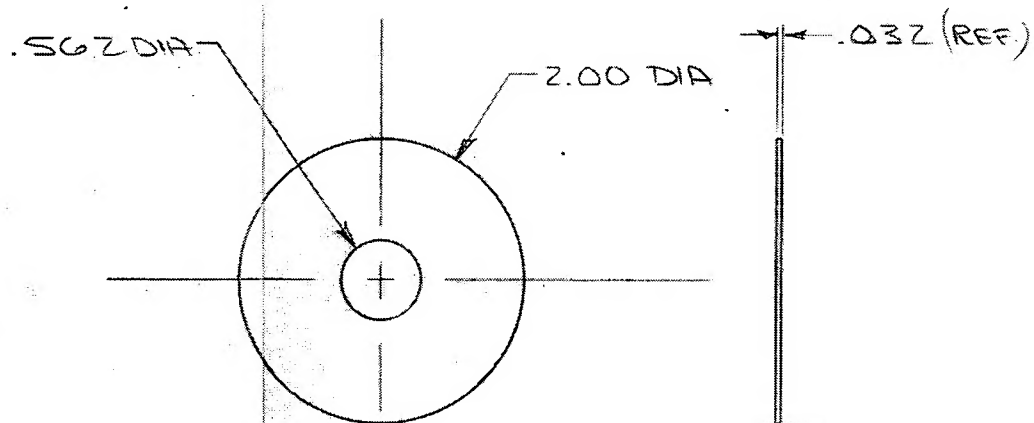


**Comment:** DOCUMENT CONTROL

Inspection Level 21

06/11/23 (4)  
 U 06/11/23

REFERENCE ONLY



DETAIL OF -001



D 2008

REVISION		2		RIVET CODE SHALL BE PER NAS 523		QTY REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/VENDOR	
DRAWN		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		BASIC CODE		DR. DASH NO. IN-HEAD REAR SIDE IN-HEAD FOR SIDE		CONTRACT NO.		DATE		TITLE		DART AERO ACCESSORIES INC			
APPROVED		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		Q-DRAWN		LENGTH DASH NO. IN-HEAD FOR SIDE		DRAWN		90.12.01		DOUBLER					
DESCRIPTION OF CHANGE		LIMITS		Q-CHECKED		BASIC CODES		CHECKED		90.12.01		DOUBLER					
		1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHES 174 3. REMOVE SHARP EDGES OF 1/16" MAX 4. THREADS PER INCH - 8 - 7742 5. HOLE PER AND TOLERANCE		1. TOLERANCES - SEE 2 CSD 2. ANGLES 30° & 45° 3. PARALLELISM .005 IN 4. ECCENTRICITY .005 IN 5. SYMMETRY ABOUT ALL MFC CENTRAL LINES .005		BASIC CODES B-403041040 B-403041040		CLIENT				CODE		D 2008		REV.	
REPORT ALL DISCREPANCIES - DO NOT SCALE																	

SCALE 1:1 DWT OF